

RAM19+ 1500

DSTC REAR

BUMPER REMOVAL

1 DISCONNECT WIRING HARNESS

Disconnect the rear bumper's parking sensors and license plate light wiring harness via the drivers side connector located in the corner of the bumper.

2 REMOVE OEM HARDWARE AND BUMPER

Remove the rear bumper OEM hardware of 6 bolts (2 each side and 2 center behind the rear license plate). Pull off the rear bumper.



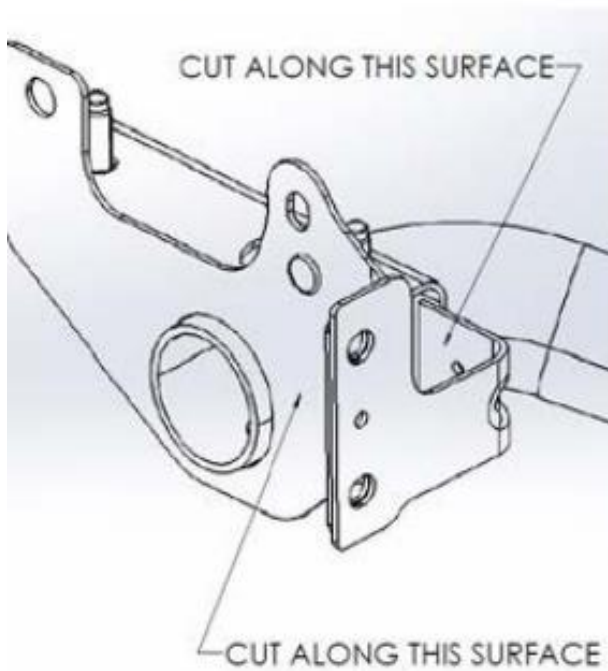
3 INSTALLATION OF PARKING SENSORS

Remove the OEM parking sensors bezels and disconnect the parking sensors from the wiring loom. Install the new OEM front bumper sensor kit parking sensor bezels as shown, before connecting the parking sensors. (PN 68449575AA)

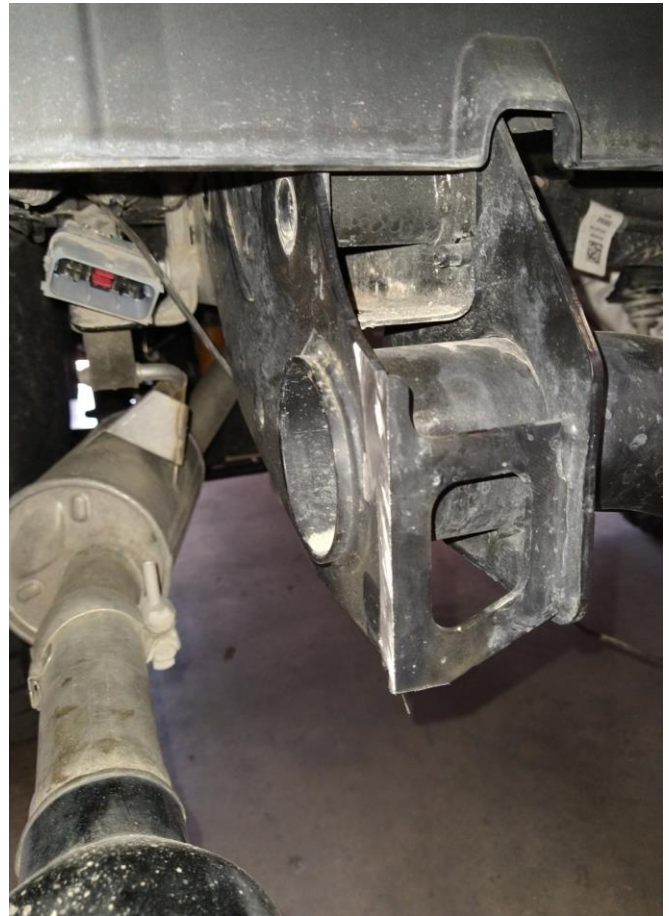
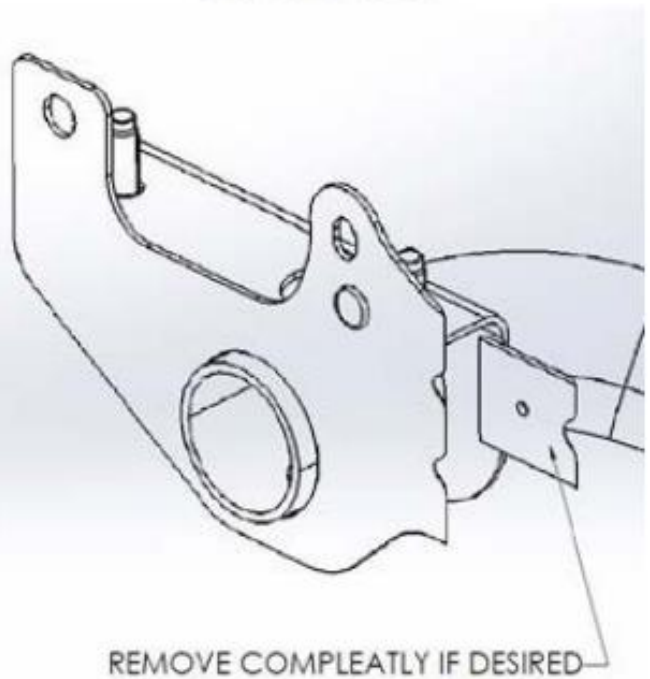


Cut off the edges both frame mounts as shown.

BEFORE CUT



AFTER CUT



4 INSTALLATION OF REAR BUMPER BRACKETS

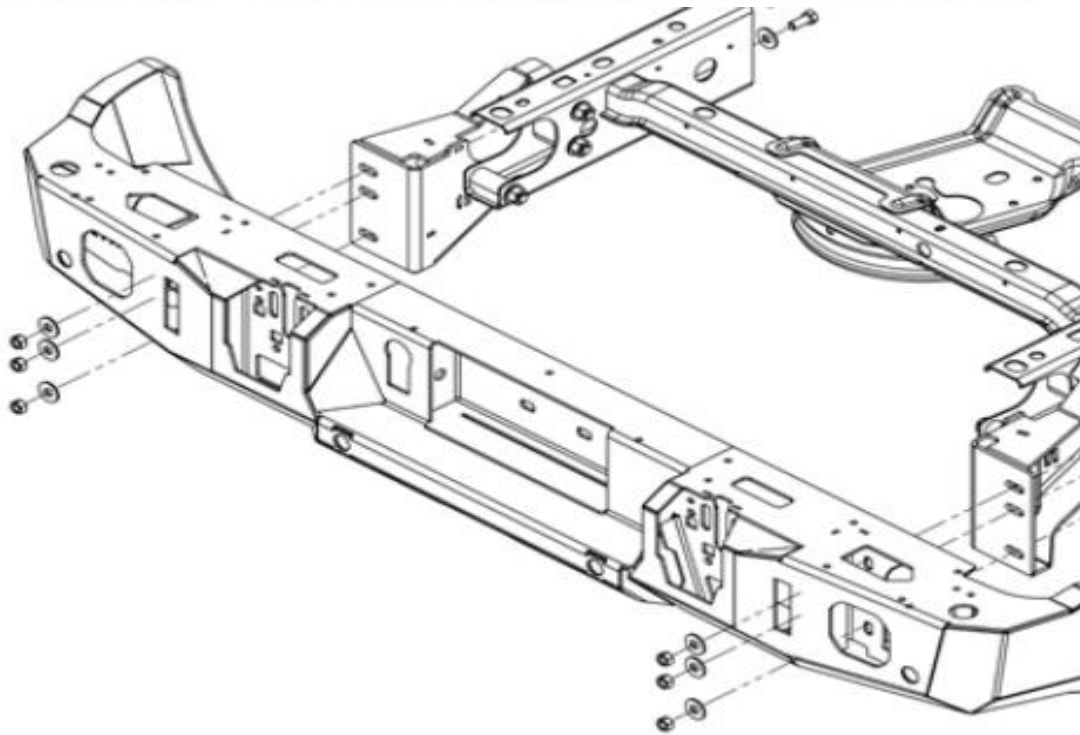
Mount the brackets as shown to the side of the frame using the OEM hardware in the circled locations. Leave Hardware loose for adjustment and tighten after everything is in place.



BOLTS ARE OEM FACTORY

5 INSTALLATION OF REAR BUMPER

Center the bumper with the vehicle and align gaps to your preference before mounting.



6 INSTALLATION OF REMAINING REAR HARDWARE

Mount the remaining supplied bumper hardware (locations as circled) on both sides to attach the bumper

7 INSTALLATION OF R19 PLATE AND SENSOR

Attach the sensor as shown to the R19 plate to the vehicle behind the rear license plate area using the provided hardware.



8 LICENSE PLATE LIGHT INSTALLATION

Remove the original license plate lights by cutting off a small section of wire. Attach one set of connectors to the original wiring loom, connecting the opposite set to the provided lights. Insert the provided license plate light into the bumper. Connecting the wiring loom and light wires via the connectors. Do not match wiring by color, it is likely that you will need to connect opposite or different colors.



TREAD PLATE AND DROP PIN PLATE

Install the tread plate and drop pin plates to both sides using the provided hardware. Remove the plastic covering after installing the bumper.



INSTALLATION OF KICK PLATE HARDWARE

See DSTC instructions.

9 RECONNECT WIRING HARNESS

Reconnect the parking sensor and cornering light wiring harness to the vehicles electronics.