

INSTALLATION GUIDE

16+ Chevy 2500/3500 Front Bumper



EXPEDITION ONE
OFF-ROAD RESEARCH & EQUIPMENT

PACKAGED CONTENTS



Hardware List

- (20) 1/2" - 13 x 1 1/2" gr8 Hex Cap Bolt
- (40) 1/2" x 1.375" USS Washer
- (20) 1/2" - 13 gr8 Nyloc Nut
- Left & Right Large Frame Brackets
- (2) Left & (2) Right Small Frame Brackets
- Chevy Front Bumper

Skill Level:

2/5 stars (Professional install recommended)



Disclaimer

Expedition One is not responsible for any damages to vehicle.
We always recommend professional assistance when
installing our vehicle products.

INSTALLATION

1

Remove front bumper by unbolting the screws and caps that hold it onto the frame. Keep the stock bumper hardware close as you'll be reusing some of the bolts.

*Note - If you are planning to install a winch and/or port lights to the new bumper, we recommend



You will also need to remove the plastic piece shown from front of grille. This will prevent improper fitting with new bumper if not removed. See Below

2



3

Lastly, remove the metal piece shown from the front frame of vehicle.



Next, take the provided smaller frame brackets from new bumper kit and place them behind the vehicle frame as shown in photo below. Thread the provided 1/2" bolt, washer and nuts on the sides of the frame as shown but keep loose.

4



5

Shown below is from the other side where the bolt and washer thread through the hole. Use provided washer and nut on the other side.



Next, re-use the stock bolts you removed earlier for the top two holes. Hand tighten but keep loose.

6



7

Add an additional two stock bolts that you originally took off the vehicle and re-use them on the 3rd row shown to right. Keep loose as well.



Once the front facing bolts are all in place, add an additional bolt from the bottom going up and add a washer/nut on the top side. Keep loose.

8



9

Shown is the bolt tightened down coming in from the bottom.



If there is a small noticeable gap between the frame mount and the vehicle frame brackets, use the provided shims to close the gap by unbolting and reinserting it with the additional piece.

10



11

With the help of a friend, carefully place the bumper onto the frame mounts. With someone holding the bumper, slide underneath to insert the provided 1/2" bolts, nuts and washers into the holes that tighten the bumper to the frame mounts.

Make any bumper spacing adjustments to get it how you like it, then tighten all of your bolts down to secure it into place.



If you have any additional questions, please email us at info@expeditionone.biz

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