

INSTALLATION GUIDE

JK Rock Guards





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Jeep JK Rock Guards Install 3

Disclaimer

Expedition One is not responsible for any damages to vehicle.
We always recommend professional assistance when
installing our vehicle products.

Included Hardware:

Expedition One Rocker Guards (one driver & one passenger side)

18.5" Stainless Steel Treads

11.5" Stainless Steel Treads (4 dr only)

(12) 3/8" x 1 1/4" GR 8 ZP Hex Cap Bolt

(12) 3/8" USS GR 8 ZP Flat Washer

(12) GR5 ZP Spring Nut/Standard 16 Threadpitch

(12) 5/16" x 18 x 3/4" GR 5 ZP Hex Cap Bolt

(12) 5/16" x 18 GR 5 ZP Finish Nut

(12) 5/16" USS GR 8 Flat Washer

Tools:

Drill with 1/2" bit and 3/8" bit

Socket set and allen wrenches

Skill Level:

3/5 stars (Professional install recommended)

First remove the stock Rubicon Sliders. The stock sliders have 2 bolts on the pinch seam and one on the under side of the body in 3 places. If your vehicle is not equipped with sliders, skip to the next step, however, more drilling may be required in the pinch seam of the body in order to mount the sliders.

1. **INSTALL TREAD PLATES:** Lubricate the buttonhead socket bolts and install the tread plates into the integrated nuts. Tighten only until firm. Over-tightening could damage the stainless steel and lead to rusting around the bolt. If your tread hardware kit came with nuts you won't need them.
2. Next, identify the areas on the bottom of the vehicle for drilling. If you removed an OEM slider, use those holes now. You may need to drill them out with the 3/8" bit and you will need to drill additional holes. See (steps 3 & 4). The slider can be heavy so you may want a friend to help you lift it in place for this step. Put the slider in place and secure it with one bolt up front and one in the back of the pinch seam. Then line up the holes in the slider with the existing factory mounts that you will be reusing on the bottom side of the body. If you did not have stock sliders, you will need to hold the slider in place while you mark to drill all the holes.
3. Now mark the locations for drilling on the bottom body side of the body. There are 6 areas per side where holes must be drilled on the bottom of the vehicle. Mark the drill hole through the oval hole in the slider and then remove the slider and prepare for drilling.
4. Use the 1/2" bit to drill the holes. Once the holes are drilled, clean up the holes and install the retainer clips needed for mounting.

With the retainer clips in place, mount the sliders. Make sure to put all the bolts on loosely and then tighten all bolts after they are all in place.

If you have any questions, give us a call at 877.366.3099 during normal business hours, 9 to 5pm, Mountain Time.