

GMC 2020HD FRONT BUMPER

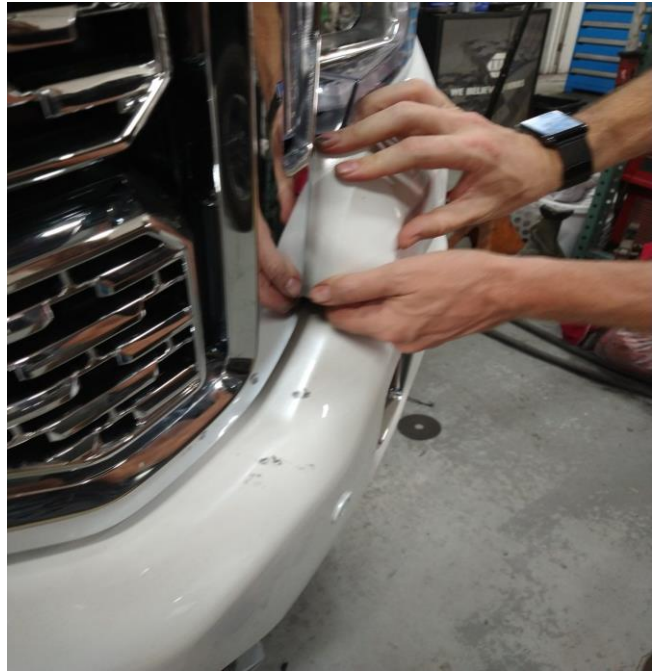
Remove all tabs holding the plastic cover in place.



Hood release will need to come off to remove plastic.
Save all hardware to reinstall later



Pop side headlight panels and undo wiring on passenger side before removal.



Removal 4 bolts on top of bumper and 4 bolts on underside to remove the bumper
Check for any hardware or disconnect all wiring before removing.

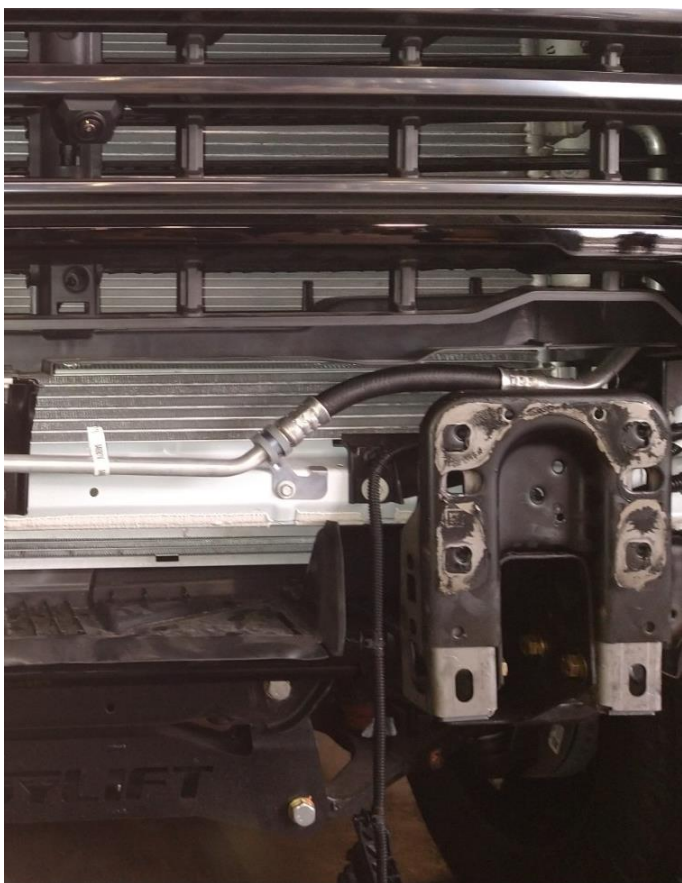


Remove frame brackets and tow hooks from each side of the frame ends.
Disconnect the 4 bolts holding the grille shutters if installed and remove for install later.

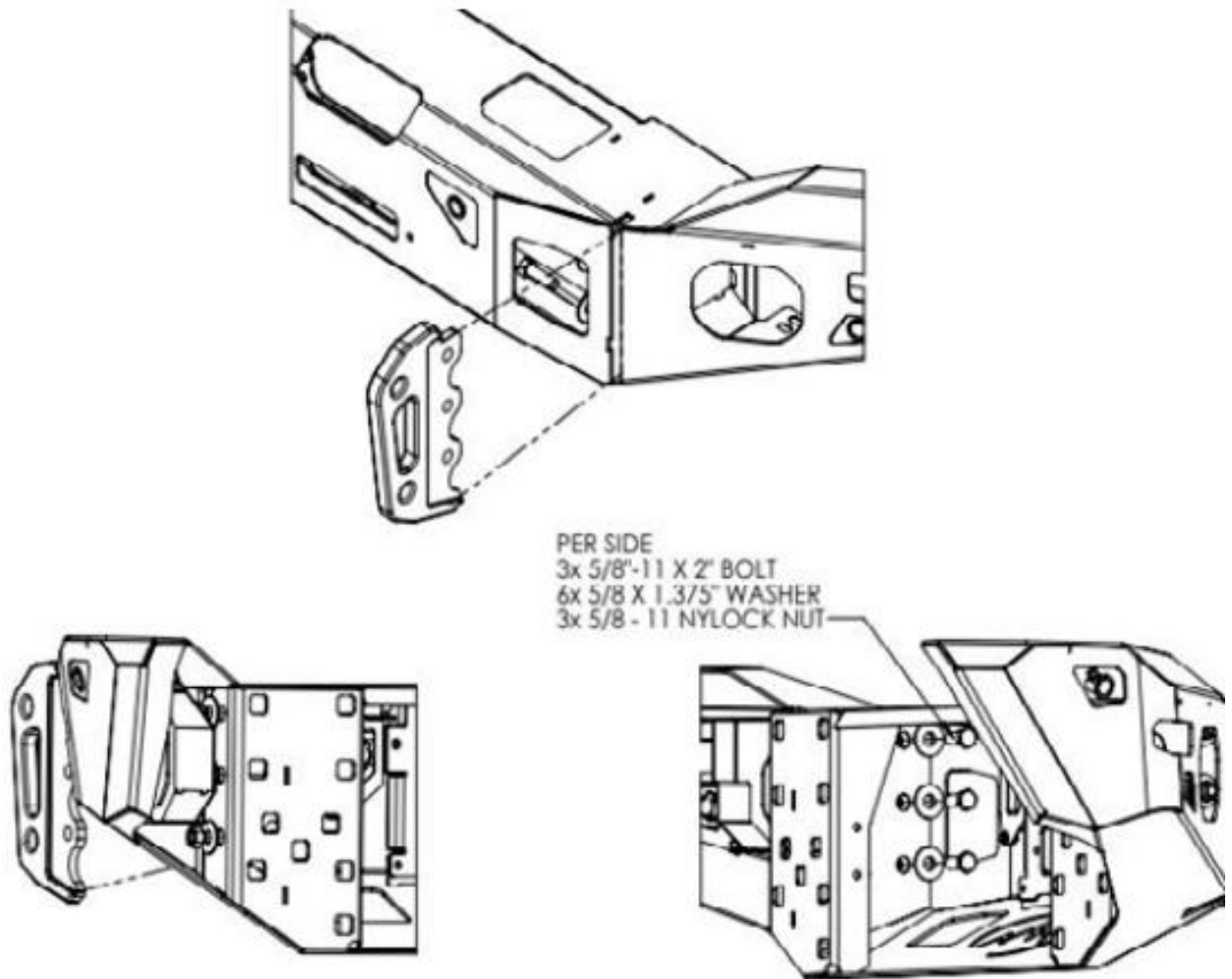


Cover will need to be removed for install later.

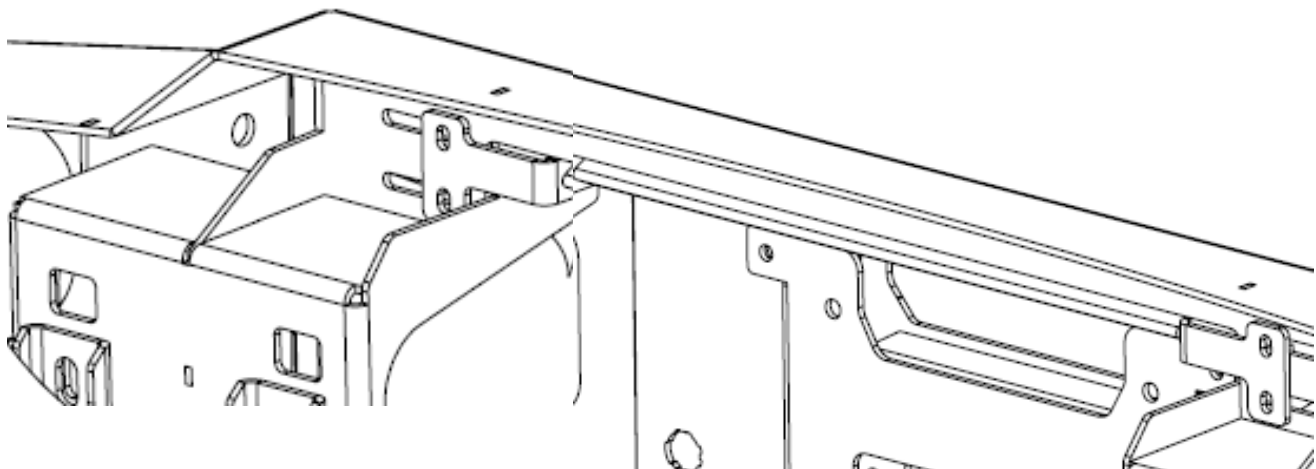
Install the brackets behind the mounts. Mount using 1/2" hardware



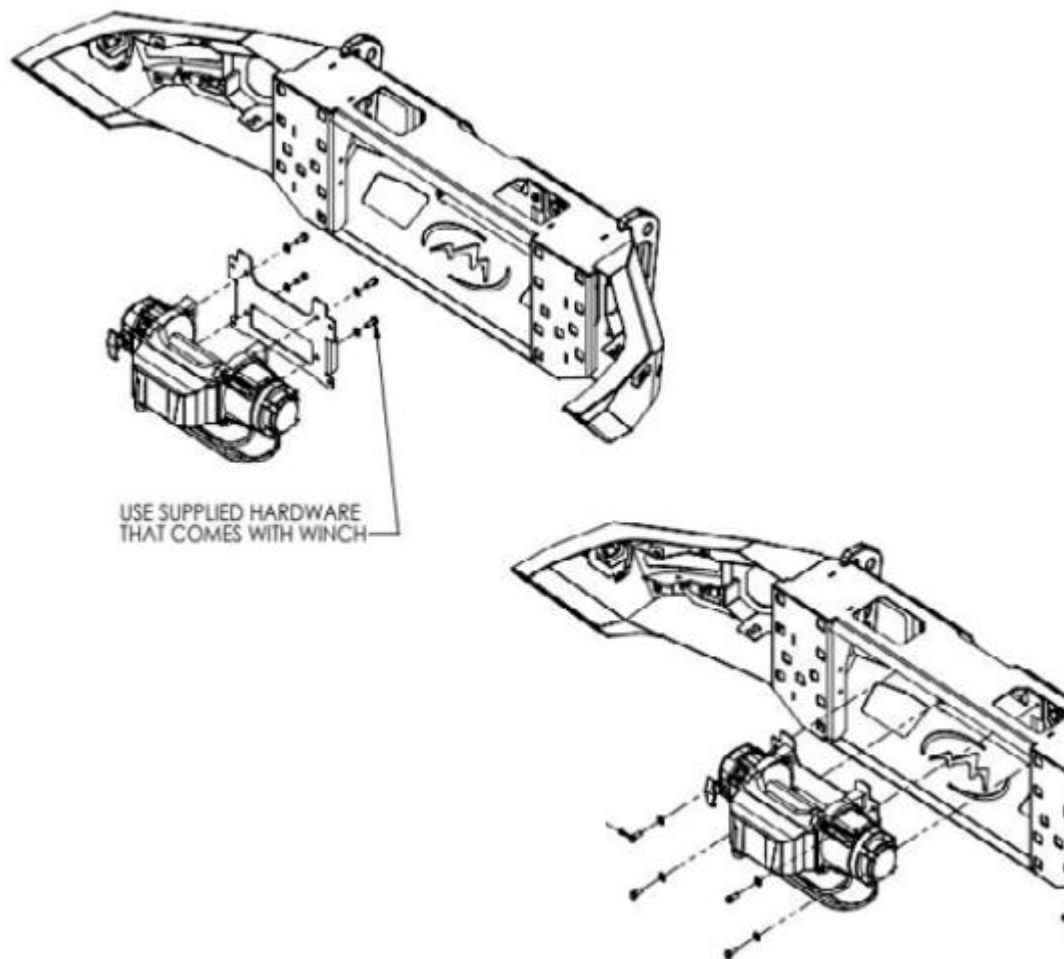
Mount the Clevis to each side using 5/8" hardware



Install the light bar using the brackets using



Mount winch to the winch plate using the winch company provided hardware.
Attach to the bumper using 3/8" hardware.



Mount the grill shutters to the provided brackets and mount to the frame mounts

Mount the bumper using 1/2" hardware and spacer squares to the frame.
Adjust and level the bumper before tightening all hardware

