

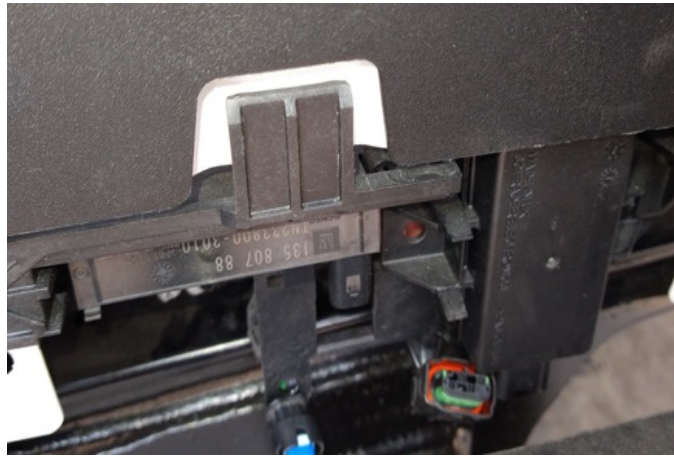
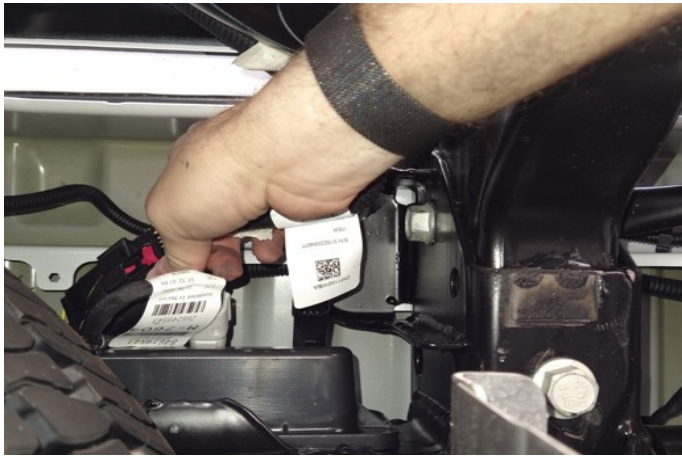
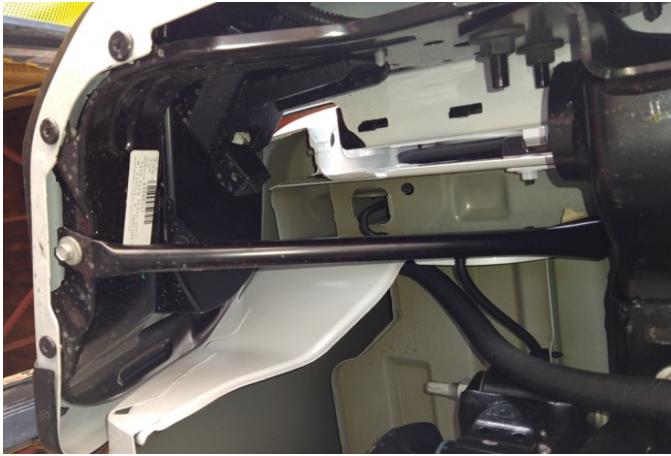
GMC 20 RB INSTALL

DISCONNECT WIRING HARNESS

Disconnect the rear bumper's parking sensors and license plate light wiring harness via the connector

REMOVE OEM HARDWARE

Remove the rear bumper OEM hardware



REMOVE BUMPER



Remove spare tire and tire tube.

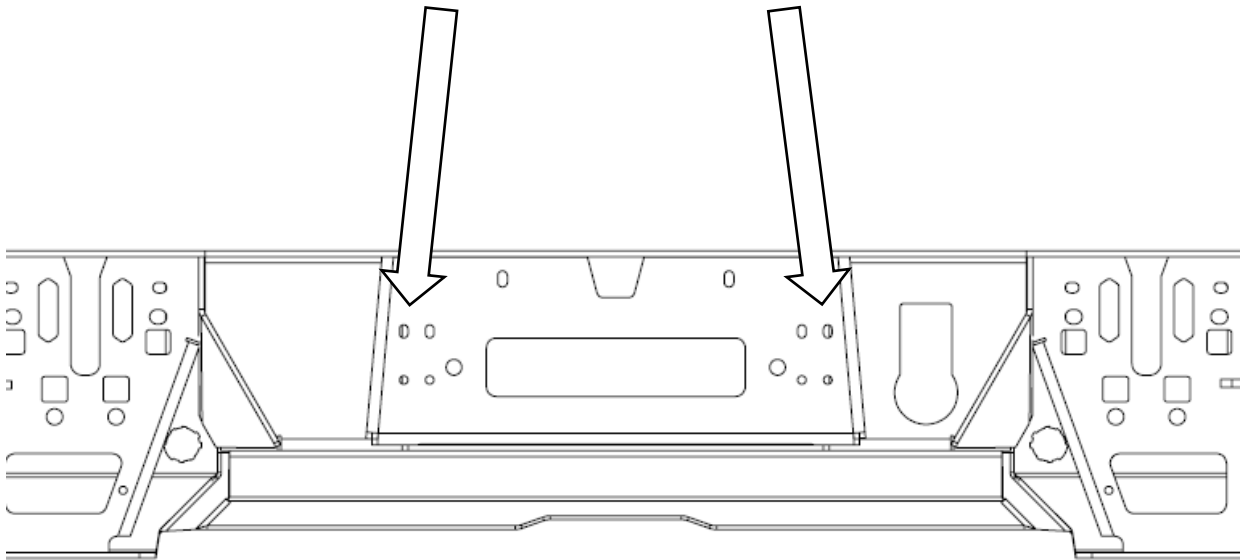
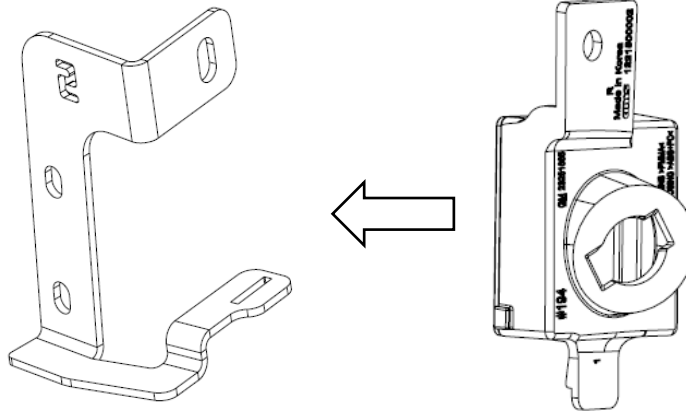
WIRING HARNESS INSTALLATION

Place the OEM wiring harness into the bumper, threading the wiring through so that connectors match their respective positions.

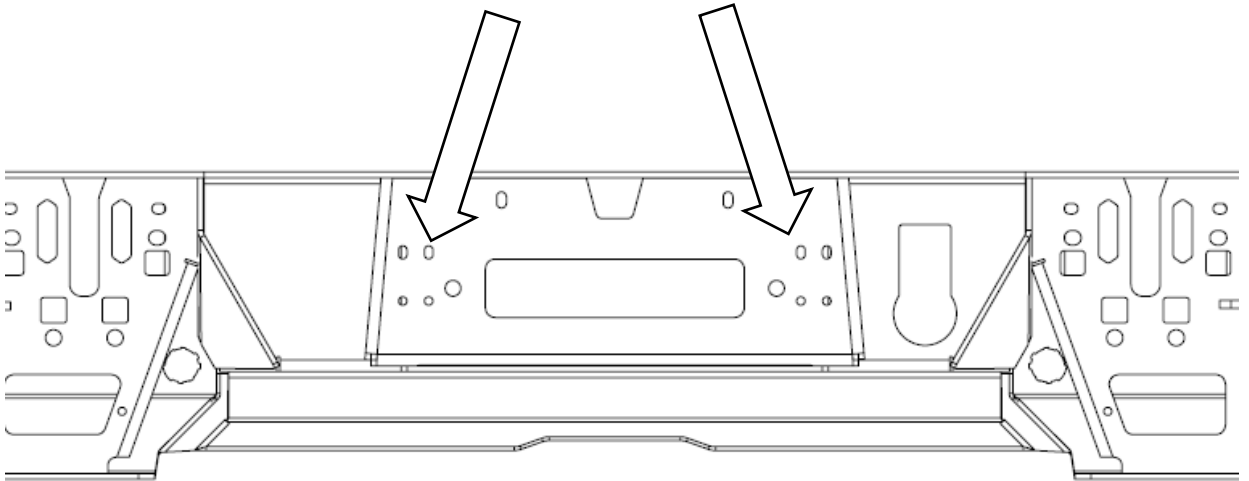
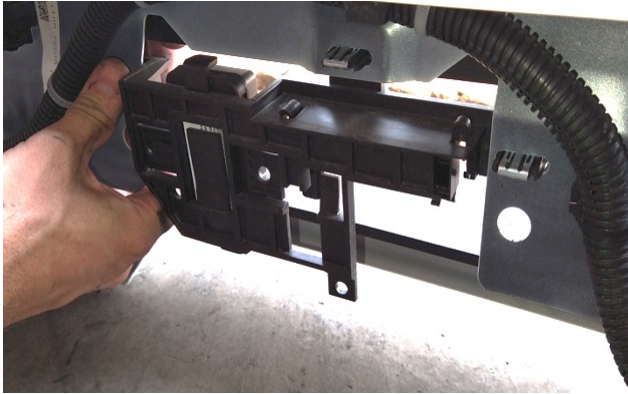
Reattach all 4 parking sensors. Avoid placing the wiring harness near mounting holes and visible cutouts.

LICENSE PLATE LIGHT INSTALLATION

Attach license plate lights to brackets and mount to bumper locations with ¼" hardware.

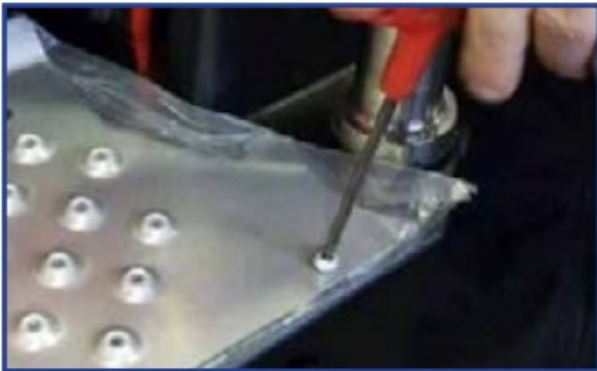


Attach sensor to bracket and mount to bumper location with ¼" hardware.



TREAD PLATE AND DROP PIN PLATE

Install the tread plate and drop pin plates to both sides using the provided hardware. Remove the plastic covering after installing the bumper.



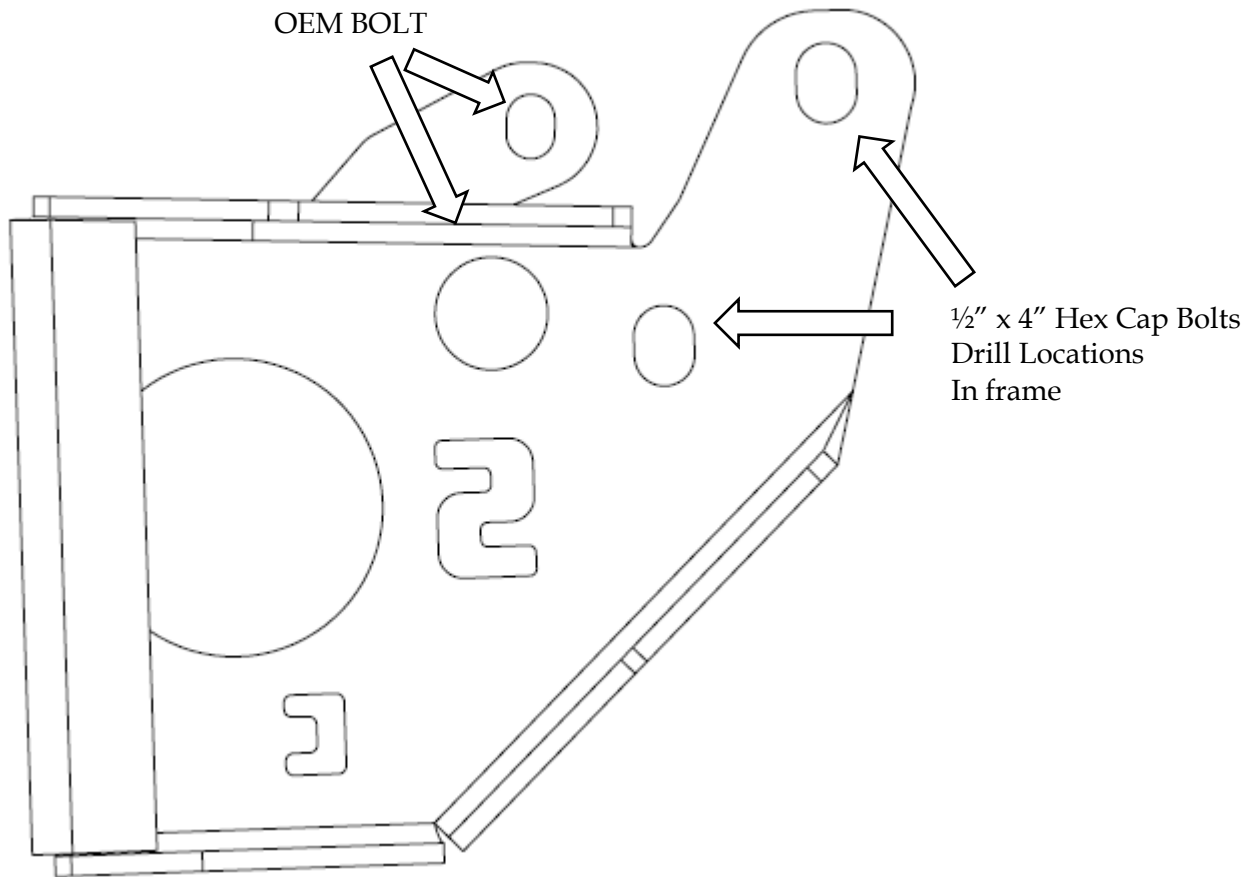
INSTALLATION OF KICK PLATE HARDWARE

See DSTC instructions.

INSTALLATION OF REAR BUMPER BRACKETS

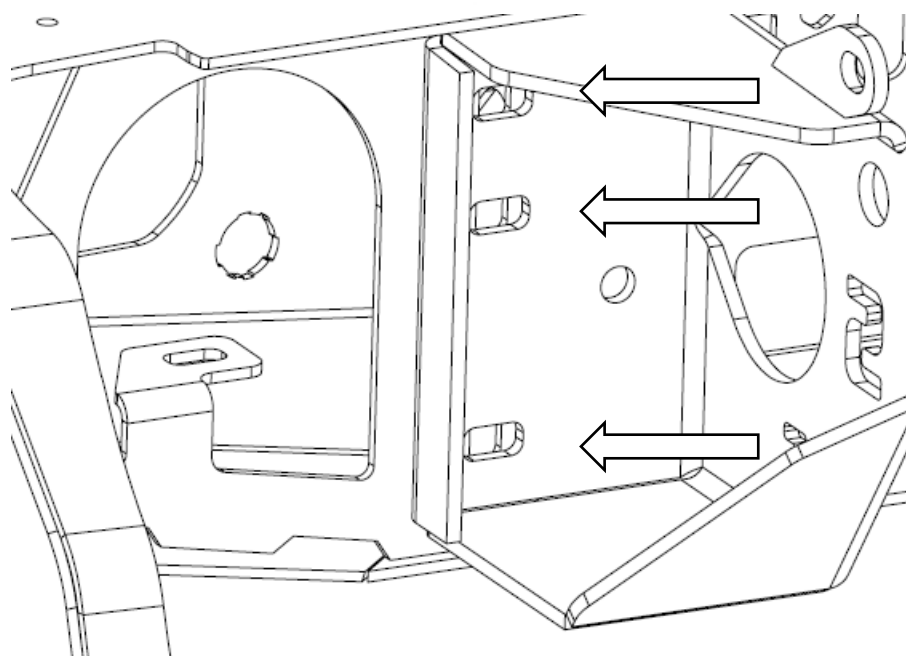
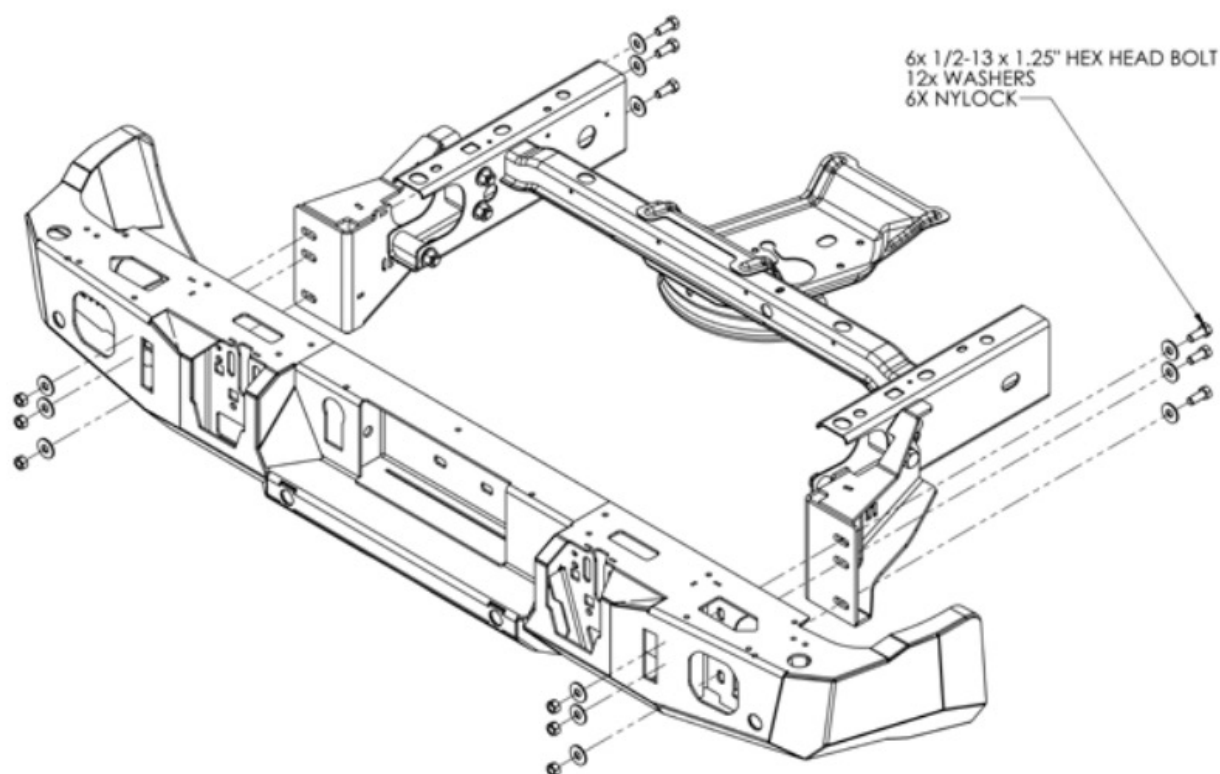
Mount the brackets using the original hardware as shown below.

Mark locations for holes to be drilled using the bracket. Remove and drill through the frame to fit $\frac{1}{2}$ " bolt. Paint hole location to prevent rust. Mount with provided $\frac{1}{2}$ " hardware. Leave loose for adjustment, tighten once the bumper is installed and in place



INSTALLATION OF REAR BUMPER

Attach the rear bumper as shown using the 1/2" hardware provided. Center the bumper with the vehicle and align gaps to your preference during mounting.



RECONNECT WIRING HARNESS

Reconnect the parking sensor and cornering light wiring harness to the vehicles electronics. Tighten and check all hardware