

Ford F350 front bumper install

First unplug the stock fog lights if applicable.

Remove the nut from the bracket to the frame. Only six bolts need to be removed to pull bumper off



After the bumper is off you can remove the tow hooks



Get the frame mounting brackets and line them up like in the picture. This is the way they go if you are standing in front of truck looking at the grill.





Now you will bolt the brackets to the frame flange (Do not tighten)



The clips that hold the bottom of the Grill on will need to be trimmed off. Undo the screws on top of the grill then pop the grill off so you can cut off the 2 center clip brackets, leave the outer two clips so your grill will still have a way to be attached



Now you can install the bumper, get the desired gap and start to tighten the bolts going side to side and increase the pressure. You will need to watch your gap while tightening the bolts.